



**PRODUCT: DuroSpring Bump Stops, Full Set**

REV: A | 08-12-2020 | II-7218

**READ INSTRUCTIONS IN FULL BEFORE INSTALLATION.  
QUESTIONS? CALL 916-631-8071 M-F 7:00 AM – 5:00 PM PST**

The MetalCloak experience includes the ease of installation of our products. We design for most contingencies, but installation may be different based on different Jeep condition, configuration and/or year.

We are continually trying to improve our products and instructions – please help us by providing feedback and pictures if you find any part of the instructions that do not match your Jeep or are not easily understandable.

If you have any difficulties at all, please give us a call. Thank you and enjoy your MetalCloak Products!

---

**WARRANTY INFORMATION:** This article is sold without warranty expressed or implied. No warranty or representation is made as to this products ability to protect the user from injury or death. The user assumes that risk. The effectiveness, warranty and longevity of this equipment are directly related to the way it is INSTALLED, USED and/or MAINTAINED. THE USER ASSUMES ALL RISK. By purchasing this product and opening the packaging, purchasers expressly acknowledge, understand and agree that they take, select and purchase these MetalCloak products from Armored Works, LLC, its affiliates and distributors and agents as is and with all faults. The entire risk as to the quality and performance of these MetalCloak products is with the purchaser. Working on your vehicle can be a dangerous activity. If you are unsure of what you are doing, please leave mechanical or safety critical work to a skilled mechanic. We take no responsibility for the incorrect use and/or installation of MetalCloak products.

## Section 1: Tools & Notes on Installation



**Tools Required:** This list is the recommended tools for ease of installation. Other versions of the same tool can be used. For example, Allen Wrenches instead of Allen Drive Sockets. Be sure to use metric on metric and SAE on SAE.



Socket & Ratchet Wrench

10mm Socket  
18mm Socket  
21mm Socket



18mm Wrench

6mm Allen Wrench or Socket



**HOW TO USE THIS GUIDE:** The installation guide contains ALL steps for installation. Please read and follow the instructions in order of each page top to bottom and left to right.

**Jeep Model:** Instructions may apply to multiple Jeep models but are labeled separately where appropriate (i.e. TJ vs. LJ).

**Options:** Because of the number of component options we offer, these instructions may contain steps that will not match your particular configuration. You can skip these steps.

**Images:** Pictures are provided and parts are labeled throughout the instructions. Each text box contains guidance based on the pictures next to it. The text will refer to alphabetical labels (A, B, etc.) found in the images.

**Installation Notes:** Terms may be used in the body of the instructions that you may not be familiar with, if you have any questions feel free to contact us at the number below, or email [techhelp@metalcloak.com](mailto:techhelp@metalcloak.com)

**QUESTIONS:** Any questions or comments about the instructions? Call us at 916-631-8071 M-F 7:00 AM – 5:00 PM PST.

# Section 2: Product Components

DC-0001 REV A

SHEET 1 OF 2

| ITEM | PART NUMBER/DESCRIPTION                 | QTY. |
|------|---|------|
| 1    | SS-1243 DUROSPRING BUMP, FRONT UPPER JK | 2    |
| 2    | SS-1244 DUROSPRING BUMP, REAR UPPER JK  | 2    |

THE INFORMATION CONTAINED ON THIS DRAWING IS THE EXCLUSIVE PROPERTY OF ARMORED WORKS, LLC. UNAUTHORIZED REPRODUCTION IS PROHIBITED.

**DO NOT SCALE DRAWING**

**METAL CLOAK**  
A DIVISION OF ARMORED WORKS, LLC

**PART NUMBER/DESCRIPTION** 7218 DUROSPRING FULL SET, JK-JL

## Section 3: Installation Instructions

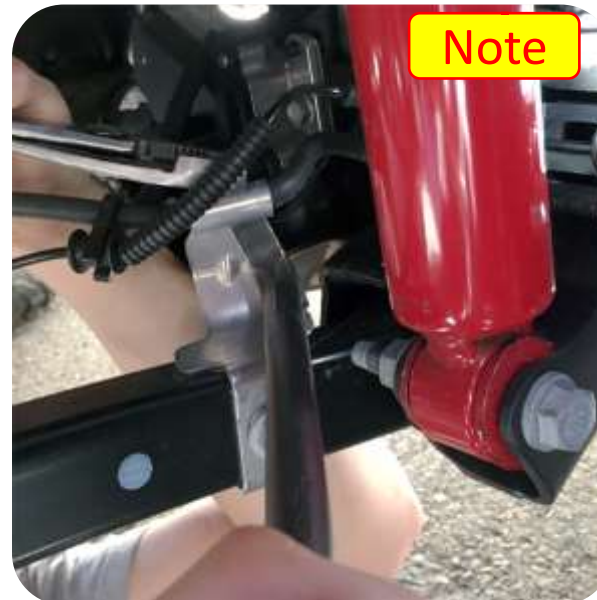
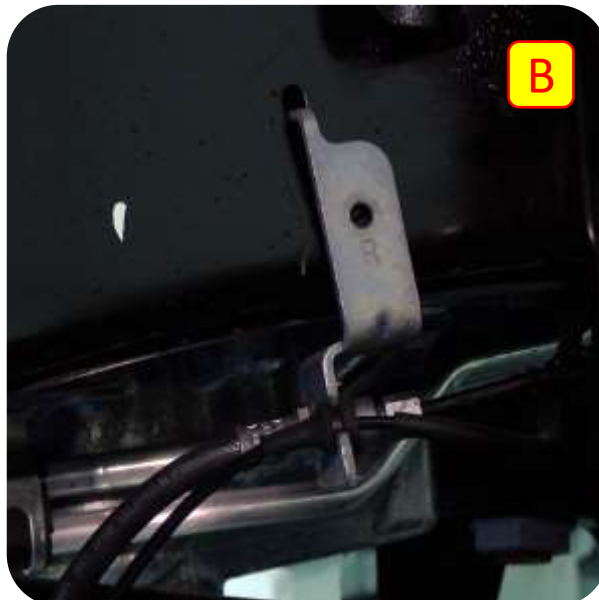


### Step 1: Disconnect Components

- A. Disconnect front sway bar links using a 18MM wrench and 6MM allen wrench. **Save all Hardware**
- B. Using a 10MM socket disconnect the brake line brackets that is attached to the frame. **Save all Hardware.**

**Important Note:** *The brake line on the lower front control arms (drivers and passenger side) must be removed from the bracket. It may be pried out or cut; be VERY careful not to damage the brake line!!!*

**Important Note:** *To help prevent strain on the brake lines MetalCloak recommends clipping all zip ties attached to the brake lines.*



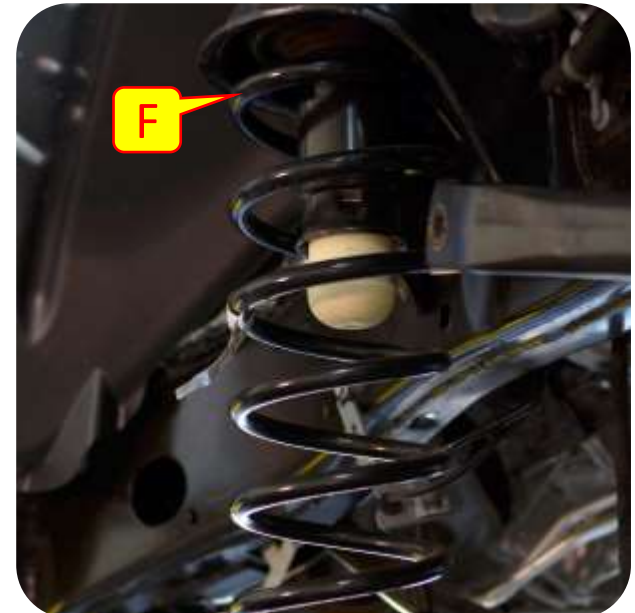


## Section 3: Installation Instructions

### Step 1: Disconnect Components

**Important Note:** Disconnect any electronics attached to the axle (Locker plug, Front axle disconnect plug, etc.)

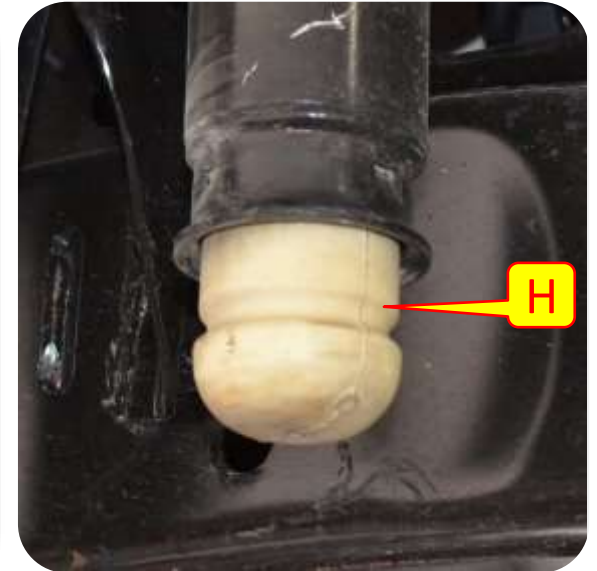
- C. Using a 21MM Socket disconnect the one end of the stock track bar. Save all hardware.
- D. Use a 18MM Socket and Wrench to remove the lower shock bolt. Save all hardware
- E. Using a 10mm socket disconnect the bracket from the spring perch on the axle.
- F. Remove stock springs, and any spacers that have been used if vehicle has been previously lifted. The stock rubber isolator will be re-used.



## Section 3: Installation Instructions

### Step 2: Install Front DuroSpring Bump Stops

- G. If the axle does not “droop” enough to allow the coil to be put in place a coil compressor can be used to compress the coil to allow fitment.
- H. Remove the stock bumper from the jounce.
- I. Install the DuroSpring into the jounce.
- J. Install rear true dual rate coils with the tightly wound coils oriented upward.
- K. Slip the bottom of the coil onto the coil base on the axle.
- L. Reconnect all disconnected parts.



## Section 3: Installation Instructions

### Step 3: Install Rear DuroSpring Bump Stops

- M. Remove the stock bumper from the jounce.
- N. Install the DuroSpring into the jounce.

